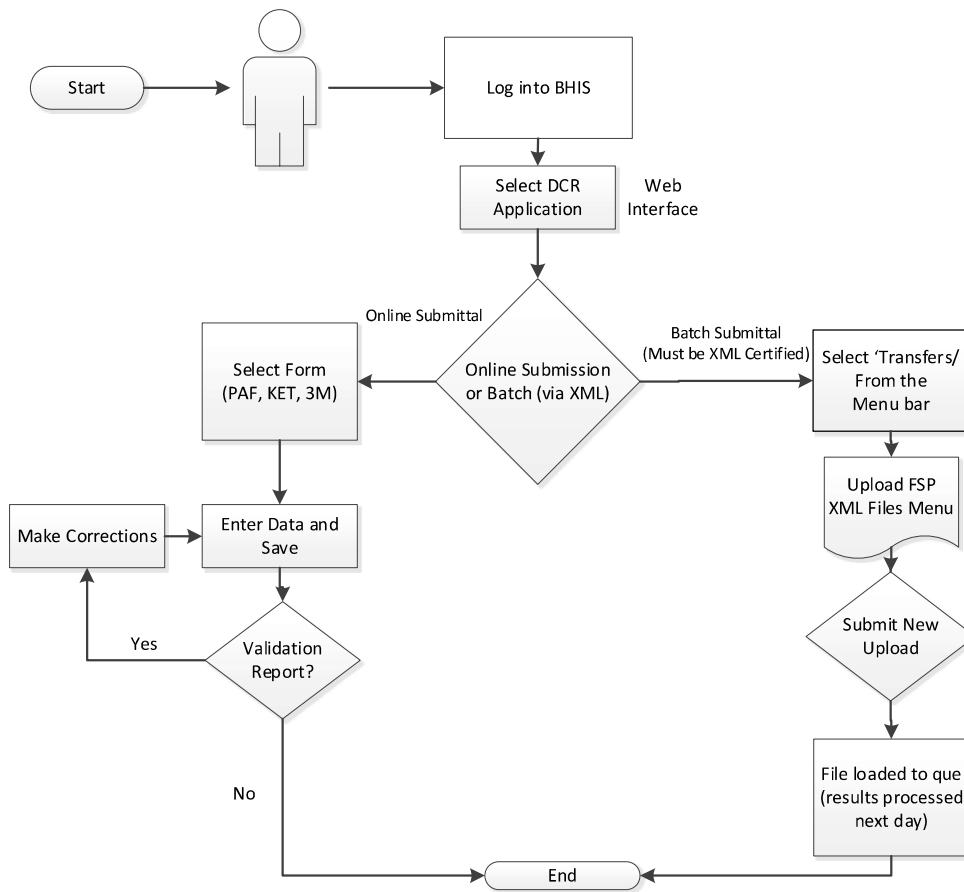*Figure 1: DCR Process Flow*